

Claim 32, line 2, after "workpiece" insert a comma --,--.

Claim 40, line 2, delete "adjust" and insert --adjusting--.

Claim 47, line 3, delete "cant" and insert --workpiece--;

line 11, after "means" insert --being--;

line 12, after "guides" (second occurrence) insert
--being--;

line 13, after "and" insert --being--;

line 14, after "means" (second occurrence) insert
--being--.

Claim 49, line 2, delete "is" and insert --comprises--.

Claim 50, line 2, after " anvils" insert --being--.

Claim 58, line 5, after "direction" insert a comma --,--.

Claim 58, line 2, after " anvils" insert --being--.

Claim 59, line 4, delete "cant" and insert --workpiece--;

line 11, after "guides" insert --being--;

line 12, after "and" insert --being--;

line 14, after "means" (second occurrence) insert
--being--.